### **TAC VALVES**

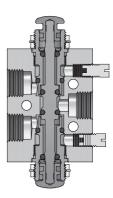
#### INTRODUCTION

Based on their long life, small size, rugged construction and attractive appearance, the Humphrey TAC, TAC2 and TAC3 family of manual/mechanical air valves are popular choices by design automation engineers. The small stainless steel push button or plated-steel toggle are popular for panel mounting solutions to start, sequence or control equipment with the same outward appearance as traditional electric-style machine controls. The wide variety of valves is available as 2-, 3- and 4-way, in three sizes, and either spring return or detent function. Unique and miniature, three-position, 4-way, exhaust-center valves, in toggle or rocker operator, are also available.



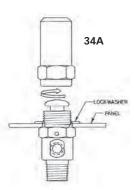
#### **TAC VALVE FEATURES:**

- Work-hardened, SST button attached, as standard.
- Button bottoms out, limits overstroke/internal damage.
- TAC bodies include hex for wrench engagement.
- Electric style, 15/32-32 threaded collar for panel mount.
- "Building block" approach to pneumatic automation.
- Unique "Air Operators" simplify pneumatic circuitry.



#### **HUMPHREY TAC "TOTAL AIR CONTROL" SYSTEM**

Humphrey asserts pneumatic logic and sequencing provides a simple, reliable, cost effective alternative to PC or PLC



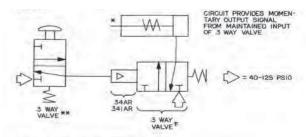
3P Push Button

control. Many of today's simpler machine control, secondary operations, and assembly fixtures do not require, or sometimes even permit expensive PC or PLC control, particularly in hazardous environments.

The heart of Humphrev TAC "Total Air Control" system is the push button valve. All TAC/TAC2 push button valves are produced with a single-button operator design, such that a variety of manual, mechanical, or air-pilot operators

can be added with ease (i.e., thread-on air operator, 34A, to 3P valve, and 3P push button valve becomes air-pilot valve). Consult factory representative for TAC3 push button valves.

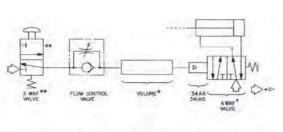
Complementing the TAC and TAC2 valve line-up, Humphrey offers a variety of valve operators, auxiliary items, and miniature fittings, effectively "arming" the engineer technician with a complete toolbox of logic items to resolve factory automation problems pneumatically.



- Single acting cylinder shown.
- "Valve used can be any 3-way or from one side of any 4-way.

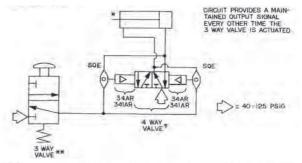
  Valve used with 34AR or 341AR operator must be TAC Series, but can be 2-, 3-, or 4-way depending on work function.

### One Shot



- One cubic inch of volume equals approximately two seconds delay.
   Valve used with 34AS or 341AS actuator must be TAC Series but car either 2-, 3- or 4-way depending on work function (Double Acting
- "\*Valve used can be any 3-way or from one side of any 4-way.

**Time Delay Circuit** 



- Double acting cylinder shown. Single acting cylinder can be used.
   Valve used with 34AR or 341AR operator must be TAC Series 4-way model: 4PP, 41PP, or 42PP.
- ""Valve used can be any 3-way or from one side of any 4-way.

**Ball Point Pen Circuit** 

2-, 3-WAY VALVES	Ports	CFM*	Valves	Page
TAC	10-32	6	2P, 3P, 2V, 3V, 2VR, 3VR	24
TAC2	1/8	18	31P, 31PPX, 31V, 31VR	26
4-WAY VALVES	Ports	CFM*	Valves	Page
TAC	10-32	9	4P, 4PP, 4PPX, 4V, 4VR	25
TAC2	1/8	18	41P, 41PP, 41PPX, 41V, 41VR	27
TAC3	1/4	31	42P, 42PP, 42PA, 42A, 42A2	28
TAC three-position	1/8	6	41R-D(S)3, 41T-D(S)3	29

\*Nominal flow @100 PSI

Air (	Operators	Part No.	Page
А	Air-Pilot	34A, 341A	30
AR	Air-Pilot with Reset	34AR, 341AR	30
AS	Air-Pilot with Time Delay	34AS, 341AS	30
ASR	Air-Pilot with Reset and Snap	34ASR, 341ASR	30

Operators	Part No.	Page
Ball Mechanical	34B	31
Cam Mechanical	34C	31
Heavy Duty Cam Mechanical	34CH	31
One Way Trip Cam Mechanical	34CW	31
Foot (Knee) Manual	34F	31
Finger Tip Manual	34T	31

Auxil	iary Equipment	Page
C1	10-32 UNF Check Valve	33
C125	1/8 PIPE Check Valve	33
RSR	Air Pressure Regulator	33
S125	1/8 PIPE Shuttle Valve	33
SC1	10-32 UNF Speed Control	33
SOE	10-32 UNF Shuttle/Ouick Exhaust Valve	33

Fittings	Description	Page
150-30A	Exhaust Muffler	32
150-31A	Exhaust Muffler	32
BF	Straight Fitting	32
BF1	Straight Fitting	32
PBF1	Straight Fitting	32
SF	Swivel Fitting	32
UEF	Elbow Fitting	32
URTF	Running Tee Fitting	32
UTF	Tee Fitting	32

# **HUMPHREY "TOTAL AIR CONTROL"** LINE UP:

- Air Valves: Manual/Mechanical 2-, 3- or 4-way, spring return or detent. 3 sizes.
- Air Operators: Standard, Air Reset, Air Snap, Air Reset/Snap.
- Manual Operators: Finger Tip, Foot/ Knee/Hand.
- Mechanical Operators: Ball, Cam, Cam-One Way Trip, Cam-Heavy Duty.
- Auxiliary Items: Air Regulator; Flow Control, Check, Shuttle and Quick Exhaust Valves.
- Barbed Fittings: Straight, Elbow, Tee, Reducer, Bulkhead, Plug, Extension, Swivel.



# **TAC Series 2- and 3-Way Valves**

2P, 3P, 2V, 3V, 2VR, 3VR

The Humphrey TAC Series, miniature 10-32 ported, 2- and 3-way, manual or mechanical air valves are attractive, compact and rugged. Available as spring return or detent functionality, TAC valves provide excellent flow relative to their size, and are ideal for pneumatic sequencing circuits, panel mount pilot signaling, or control of small cylinders.

### Models/Descriptions:

2P: 2-way, Pushbutton, Spring Return

3-way, Pushbutton, Spring Return 3P:

2V: 2-way, Toggle, Detented

3V: 3-way, Toggle, Detented

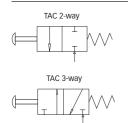
2VR: 2-way, Toggle, Spring Return

3VR: 3-way, Toggle, Spring Return

Pushbutton valves feature a hardened. SST button that bottoms out on valve collar, preventing over stroke and internal valve damage. Button design permits addition of various manual, mechanical or air operators (see pages 30, 31).

#### All Valves Feature:

- Emulates similar styled electric buttons and toggles, the operators and 15/32-32 threaded collar, to enhance machine appearance.
- Hex feature on valve body assists with mounting.
- Panel mounting nuts and lockwasher standard with each valve.

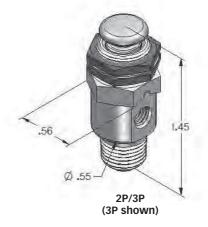


#### FOR ADDITIONAL INFORMATION AND SPECIFICATIONS, VISIT WWW.HUMPHREY-PRODUCTS.COM TO ACCESS:

- Non-Catalog Options & Product Configuration Utility Non-Catalog Options & Florage
   Additional Specifications & Data Sheets
- CAD Viewer & Model Downloads
- General Information & Handling Instructions







### **HOW TO ORDER**

To order TAC Series 2 & 3-way valves, specify: 2P

**3P** 

**2V** 

**3V** 

2VR 3VR

Design Principle:	Pressure Unbalanced, Air Return, Spring Assist	Pressure Range:	0–125 PSI
Porting Type:	2- or 3-Way	Temperature Range:	-20°F to 180°F
Port Size:	10-32 UNF	Flow @100 PSI:	6 CFM, 169 LPM (Cv=0.1)
Media:	Air, Inert Gases		

# **TAC Series 4-Way Valves**

4P, 4PPX, 4PP, 4V, 4VR

The Humphrey TAC Series, miniature 10-32 ported, 4-way, manual or mechanical air valves are attractive, compact and rugged. Available as spring return or detent functionality, TAC 4-way valves provide excellent flow relative to their size, and are ideal for pneumatic sequencing circuits, panel mount pilot signaling, or control of small cylinders.

Models/Descriptions: 4P: 4-way, Pushbutton, Spring Return

4PP: 4-way, Dual Pushbutton, Detented

4V: 4-way, Toggle, Detented

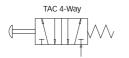
4VR: 4-way, Toggle, Spring Return

4PPX: 4-way, Push/Pull Button, Detented

Pushbutton valves feature a hardened. SST button that bottoms out on valve collar, preventing over stroke and internal valve damage. Button design permits addition of various manual, mechanical or air operators (see pages 30, 31).

#### All Valves Feature:

- Emulating similar styled electric buttons and toggles, the operators and 15/32-32 threaded collar enhance appearance.
- Plug normally closed delivery port for 3-port normally open function.
- Panel mounting nuts and lockwasher standard with each valve.



#### FOR ADDITIONAL INFORMATION AND SPECIFICATIONS, VISIT WWW.HUMPHREY-PRODUCTS.COM TO ACCESS:

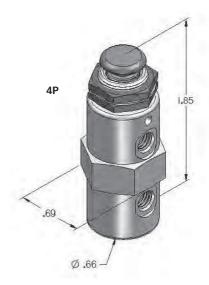
- Non-Catalog Options & Product Configuration Utility
- Additional Specifications & Data Sheets
- CAD Viewer & Model Downloads
- General Information & Handling Instructions











## **HOW TO ORDER**

To order TAC Series 4-way valves, specify: 4P

**ДРРХ** 

4PP

4V

4VR

Design Principle:	Pressure Balanced, Spring Return	Pressure Range:	0-125 PSI
Porting Type:	4-Way	Temperature Range:	-20°F to 180°F
Port Size:	10-32 UNF	Flow @100 PSI:	9 CFM, 254 LPM (Cv=0.2)
Media:	Air, Inert Gases		

# **TAC2 Series 2- and 3-Way Valves**

31P, 31PPX, 31V, 31VR

Humphrey TAC2, 1/8 PIPE port, 3-way, manual or mechanical air valves are attractive, compact and rugged. Available as spring return or detent functionality, TAC2 3-way valves provide excellent flow, and are ideal for pneumatic sequencing circuits, panel mount pilot signaling, or control of small cylinders. 31P is multi-purpose. Use as 2- or 3-way, normally closed or open, diverter, selector.

### Models/Descriptions:

31P: Spring Return, Pushbutton

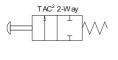
31PPX: Detent, Push/Pull 31V: Detent, Toggle

31VR: Spring Return, Toggle

Pushbutton valves feature a hardened. SST button that bottoms out on valve collar, preventing over stroke and internal valve damage. Button design permits addition of various manual, mechanical or air operators (see pages 30, 31).

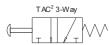
#### All Valves Feature:

- Emulating similar styled electric buttons and toggles, the operators and 15/32-32 threaded collar, enhances machine appearance.
- Panel mounting nuts and lockwasher standard with each valve.

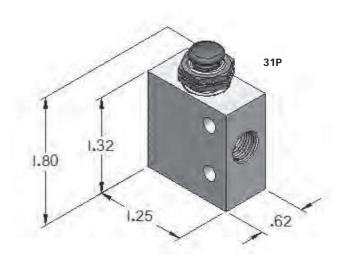


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## **HOW TO ORDER**

To order TAC2 Series 2 & 3-way valves, specify: 31P

31PPX

31V 31VR

Design Principle:	Pressure Balanced, Air Return, Spring Assist	Pressure Range:	0-125 PSI
Porting Type:	2- or 3-Way	Temperature Range:	-20°F to 180°F
Port Size:	1/8 PIPE	Flow @100 PSI:	18 CFM, 509 LPM (Cv=0.3)
Media:	Air, Inert Gases		

# **TAC2 Series 4-Way Valves**

41P, 41VR, 41PP, 41V, 41PPX

Humphrey TAC2, 1/8 PIPE port, 4-way, manual or mechanical air valves are attractive, compact and rugged. Available as spring return or detent functionality, TAC2 4-way valves provide excellent flow, and are ideal for pneumatic sequencing circuits, panel mount pilot signaling, or control of small cylinders. Two, exhaust port metering screws are standard on all models.

# Models/Descriptions:

41P: Spring Return, Pushbutton

41PPX: Detent, Push/Pull 41V: Detent, Toggle

41VR: Spring Return, Toggle

Pushbutton valves feature a hardened. SST button that bottoms out on valve collar, preventing over stroke and internal valve damage. Button design permits addition of various manual, mechanical or air operators (see pages 30, 31).

#### All Valves Feature:

- Emulating similar styled electric buttons and toggles, the operators and 15/32-32 threaded collar, enhances machine appearance.
- Standard panel mount button design permits addition of various manual.
- Panel mounting nuts and lockwasher standard with each valve.



#### FOR ADDITIONAL INFORMATION AND SPECIFICATIONS, VISIT WWW.HUMPHREY-PRODUCTS.COM TO ACCESS:

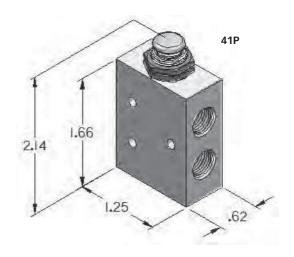
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- General Information & Handling Instructions











## **HOW TO ORDER**

To order TAC2 Series 4-way valves, specify: 41P

**41PPX** 41PPX

41V

41VR

or con loanons			
Design Principle:	Pressure Balanced, Air Return, Spring Assist	Pressure Range:	0-125 PSI
Porting Type:	4-Way	Temperature Range:	-20°F to 180°F
Port Size:	1/8 PIPE	Flow @100 PSI:	18 CFM, 509 LPM (Cv=0.3)
Media:	Air, Inert Gases		

# **TAC3 Series 4-Way Valves**

42A, 42A2, 42P, 42PP, 42PA

Humphrey TAC3, 1/4 PIPE port, 4-way, manual (or mechanical) and air operated valves are attractive, compact and rugged. Available as air spring return or detent functionality, TAC3 valves provide excellent flow, and are ideal for cylinder control.

### Order Codes/Available Types:

42P: Spring Return, Pushbutton 42A: Spring Return, Air-Pilot 42PP: Detent, Push/Push

42A2: Detent, Double Air-Pilot 42PA: Detent, Push/Air-Pilot

#### **Features**

- Hardened, stainless steel button bottoms out on valve collar, preventing overstroke and internal valve damage.
- Emulating similar styled electric buttons and toggles, the operators and 15/32-32 threaded collar, enhances machine appearance.
- Standard panel mount button design (P models) permits addition of various manual, mechanical or air operators. Consult factory.
- Panel mounting nuts and lockwasher standard with pushbutton valves.



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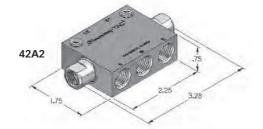


42A





42A2











## **HOW TO ORDER**

To order TAC3 Series 4-way valves, specify: 42A

42A2 42P

42PP

42PA

31 ECH ICAHONS			
Design Principle:	Pressure Balanced, Air Return, Spring Assist	Pressure Range:	0-125 PSI
Porting Type:	4-Way	Temperature Range:	-20°F to 180°F
Port Size:	1/4 PIPE	Flow @100 PSI:	31 CFM, 877 LPM (Cv=0.5
Media:	Air, Inert Gases		

# **TAC Series 3-Position, 4-Way Valves**

41R-S3, 41R-D3, 41R-DS3, 41T-S3-, 41T-D3, 41T-DS3

TAC2 Series, three position, 4-way, valves are space saving in industrial or instrumentation applications. Available as detented, spring return or a combination function, these toggle or rocker actuated valves can pilot larger pneumatic or hydraulic valves, or directly operate small bore cylinders and actuators.

### Order Codes/Available Types:

41R-D3: Rocker, Detented

41R-S3: Rocker, Spring Centered

41R-DS3: Rocker, Detent/Spring combo

41T-D3: Toggle, Detented 41T-S3: Toggle, Spring Center

41T-DS3: Toggle, Detent/Spring combo

# Open (Exhaust) Center position only. Ideal for control panel or dashboard mount applications.

#### **Features**

- Two TAC 3-way valves in common body.
- · Extremely small size, light weight.
- · Variety of six models to choose from.
- Use single valve as two "dependent" 3-way functions.
- Independent exhaust ports (not threaded).
- Panel mounting nuts and lockwasher standard with each toggle valve.



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		Dimensions (inch)		Action at Position			
Model	Description	Н	W	D	Left	Center	Right
41T-D3, 41R-D3	3-position,	0.00 (T)			Detent		Detent
41T-S3, 41R-S3	exhaust center,	2.38 (T) 1.91 (R)	0.88	0.63	Spring Return	Detent	Spring Return
41T-DS3, 41R-DS3	4-way, manual valve	1.71 (11)			Detent		Spring Return

#### **HOW TO ORDER**

To order TAC Series 3 position, 4-way valves, specify: 41R-S3

41R-D3

41R-DS3 41T-S3

41T-D3

41T-DS3

Design Principle:	Pressure Balanced, Air Return, Spring Assist	Pressure Range:	0-125 PSI
Porting Type:	4-Way	Temperature Range:	-20°F to 180°F
Port Size:	1/8 PIPE	Flow @100 PSI:	6 CFM, 169 LPM (Cv=0.1)
Media:	Air. Inert Gases		

## **Air Operators**

34A, 341A, 34AS, 341AS, 34AR, 341AR, 34ASR, 341ASR

A variety of TAC Operators compliment TAC, TAC2 and TAC3 pushbutton air valves, easily mounting and thereby converting them to manual, cam, air-pilot and specialty air-pilot valves.

TAC Air Operator order code and function:

34A: 10-32 Air Operator 341A: 1/8 PIPE Air Operator

34AR: 10-32 Air Reset 341AR: 1/8 PIPE Air Reset 34AS: 10-32 Air Snap 341AS: 1/8 PIPE Air Snap 34ASR: 10-32 Air Snap & Reset

341ASR: 1/8 PIPE Air Snap & Reset

TAC Air Operators convert pushbutton valves to air-pilot and specialty air-pilot valves. They easily mate to the pushbutton valve collar in a "building block" approach to miniature pneumatic logic automation.

Line up is highlighted by unique, specialty air operators:

- AR: Air Reset. Operator resets against pilot signal automatically within 1 sec, whether signal is left "on" or not.
- AS: Air Snap. Operator shifts only when pilot signal's minimum pressure is achieved. Permits "time delay" with slow build of pressure.
- ASR: Combines AR and AS functions.

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34AR **34AS** 34ASR



34A 341A







### **HOW TO ORDER**

To order TAC Series air pilot operators, specify: 34A

34AR

**34AS** 

34ASR

341A

341AR

341AS

**341ASR** 

Operator Type	Model	Pilot Port	Hex	н	Dia	Function
Air-Pilot	34A	10-32 UNF	9/16"	1.25"	0.56"	Thread onto any push button valve and convert manual valve to air-pilot valve.
	341A	1/8 PIPE		1.38"	0.63"	
Air-Pilot with Snap Action	34AS	10-32 UNF	13/16"	2.34"	0.86"	Actuation of valve is delayed until pilot pressure reaches 35 +/-5 PSI, then snaps forward to activate valve.
	341AS	1/8 PIPE		2.44"		
Air-Pilot with Reset	34AR	10-32 UNF		2.34"		Sharply applied pilot signal of 40 PSI (min) shifts valve, then operator resets though the pilot pressure remains "ON."
	341AR	1/8 PIPE		2.44"		
Air-Pilot with Snap Action and Reset	34ASR	10-32 UNF		2.34"		Combines the functions of the "Air-Pilot with Snap Action" and the "Air-Pilot with Reset" in one operator.
	341ASR	1/8 PIPE		2.44"		

## **TAC Operators**

34B, 34C, 34CH, 34CW, 34F, 34T

A variety of TAC Operators compliment TAC, TAC2 and TAC3 pushbutton air valves, easily mounting and thereby converting them to manual, cam, airpilot and specialty air-pilot valves.

Order Code and Manual/Mechanical Function:

34B: Roller Ball Operator

34C: Cam Operator

34CW: One-Way Trip Cam Operator 34CH: Heavy Duty Cam Operator 34F: Foot or Knee Operator 34T: Finger Tip Operator

TAC Operators convert pushbutton valves to other manual or mechanical valves. They easily mate to the pushbutton valve collar in a "building block" approach to miniature pneumatic logic automation. Valve locknuts and lockwashers secure operators to valve body.

### FOR ADDITIONAL INFORMATION AND SPECIFICATIONS, VISIT WWW.HUMPHREY-PRODUCTS.COM TO ACCESS:

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34C Cam Operator



Ball Operator



34T **Finger Tip** Operator



34F Foot, Knee or **Hand Operator** 



34CW **Cam Operator with One-Way Actuation** 



**34CH Heavy Duty Cam Operator** 

#### **HOW TO ORDER**

To order TAC Series manual/mechanical operators, specify: 34B

34C

**34CR 34CH** 

34F

34T

# **TAC Fittings**

BF, BF1, PBF1, SF, UEF, UTF, URTF, 150-30A, 150-31A

TAC Fittings compliment Valves and TAC Operators in pneumatic logic design and assembly. Miniature and rugged, the line up has excellent variety and used commonly by instrument and device makers.

Available in 10-32 or 1/8 NPT sizes.

Humphrey TAC fittings are sold in bags of 10 pieces only.

Breather mufflers are sintered bronze type.

**Breather Mufflers:** 

150-30A: 10-32 UNF 150-31A: 1/8 NPT

Fitting Codes (Bag of 10) and Descriptions:

BF: Barb fitting. 10-32 - 1/8" ID tubing BF1: Barb fitting. 10-32 - 1/4" ID tubing PBF1: Barb fitting. 1/8 PIPE - 1/4" ID tubing

SF: Swivel fitting. 10-32

**UEF:** Universal elbow fitting. 10-32 UTF: Universal tee fitting. 10-32

URTF: Universal running tee fitting. 10-32

ORDER EXAMPLE: BF - Bag of 10

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#### **TAC Miniature Fittings**



#### **BARBED FITTING CHART**

Model	Description		
BF	10-32 UNF by 1/8 OD tube, straight fitting.		
BF1	10-32 UNF by 1/4 OD tube, straight fitting.		
PBF1	1/8 PIPE by 1/4 OD tube, straight fitting.		
SF	10-32 UNF male to 10-32 UNF female, swivel fitting.		
UEF	10-32 UNF male to 10-32 UNF female, universal elbow fitting.		
UTF	10-32 UNF male to 10-32 UNF female, universal tee fitting.		
URTF	10-32 UNF male to 10-32 UNF female, universal running tee fitting.		
150-30A	10-32 UNF sintered bronze muffler.		
150-31A	0-31A 1/8 PIPE sintered bronze muffler.		

#### **HOW TO ORDER**

To order TAC Series fittings, specify: **BF-Bag of 10** 

BF1-Bag of 10 PBF1-Bag of 10 SF-Bag of 10 UEF-Bag of 10 UTF-Bag of 10 **URTF-Bag of 10** 150-30A-Bag of 10 150-31A-Bag of 10

# **TAC Auxiliary Equipment**

C1, C125, SQE, S125, SC1, RSR,

TAC auxiliary components compliment TAC Valves and Operators in pneumatic logic design and solutions. Miniature and rugged, the line up is also used commonly by instrument and device makers as stand alone items. Available in 10-32 ported or 1/8 PIPE port sizes.

## Order Codes and Descriptions:

C1: Check valve. 10-32 port

SQE: Shuttle or quick exhaust. 10-32 port

C125: Check valve, 1/8 PIPE \$125: Shuttle valve, 1/8 PIPE

RSR: Pressure regulator. 10-32 port SC1: Flow controller. 10-32 port

#### Features

- Miniaturization. Small and compact.
- · RSR self relieving regulator is designed for panel mounting, and achieves 22 CFM at 100 PSI output pressure.
- · SC1 flow control allows full flow on one direction and controlled return flow. Is unaffected by vibration, maintaining an accurate setting.
- Two sizes of check and shuttle valves.
- Model SQE can be used as shuttle or quick exhaust.

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C125 Check Valve

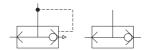
C1 Check

**RSR Air Pressure Regulator** 





S125 Shuttle Valve





**SQE Shuttle and Quick Exhaust Valve** 





SC1 Speed Control

#### **HOW TO ORDER**

To order TAC Series auxiliary components, specify: C1

C125 SOE

S125

SC1 **RSR**